



# Certificate of Registration

**QUALITY MANAGEMENT SYSTEM - ISO 9001:2008**

*This is to certify that:*

**Crane Limited**  
**T/A Crane Building Services & Utilities**  
Crane House  
Epsilon Terrace  
West Road  
Ipswich  
IP3 9FJ  
United Kingdom

*Holds Certificate No:* **FM 00311**

*and operates a Quality Management System which complies with the requirements of ISO 9001:2008 for the following scope:*

Please see scope page.

*For and on behalf of BSI:*

Managing Director, BSI EMEA

Originally registered: **27/11/1991**

Latest Issue: **17/08/2011**

Expiry Date: **25/08/2014**



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The British Standards Institution is incorporated by Royal Charter.  
BSI (UK) Headquarters: Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: 0845 080 9000



Certificate No: **FM 00311**

## Registered Scope:

The design, manufacture and supply of:

Valves, flow measurement devices, and associated equipment, in malleable iron, cast iron, steel and copper alloy materials;

Threaded pipe fittings and fixings in malleable cast iron and steel;

Mechanical jointing systems, and steel and plastic transition joints for the gas, petroleum and water industries;

Under pressure drilling machines and ancillary tools and equipment for the gas and water industries.

Encompassing the following brands:

Crane  
Hattersley  
Wask  
Viking  
Johnson  
Posiflex  
Helden  
NABIC  
Rhodes  
Wade  
Brownall  
Sperryn  
IAT.

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**Location**

Crane Limited  
T/A Crane Building Services & Utilities  
Crane House  
Epsilon Terrace  
West Road  
Ipswich  
IP3 9FJ  
United Kingdom

**Registered Activities**

The design, manufacture and supply of:

Valves, flow measurement devices, and associated equipment, in malleable iron, cast iron, steel and copper alloy materials;

Threaded pipe fittings and fixings in malleable cast iron and steel;

Mechanical jointing systems, and steel and plastic transition joints for the gas, petroleum and water industries;

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Encompassing the following brands:

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Helden  
NABIC  
Rhodes  
Wade  
Brownall  
Sperryn  
IAT.

Crane Limited  
Lower Farm Road  
Moulton Park Industrial Estate  
Northampton  
NN3 6XF  
United Kingdom

Warehousing and distribution activities.

Crane Limited  
T/A Viking Johnson, Posiflex and Helden  
46-48 Wilbury Way  
Hitchin  
SG4 0UD  
United Kingdom

The design and manufacture of pipe jointing systems and fittings for use within the water and sewage, gas, oil, mining, fire protection, building services and general engineering industries to national, international and customer specifications.

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**Location**

Crane Limited  
T/A Crane Building Services & Utilities  
Delta Road  
St. Helens  
WA9 2ED  
United Kingdom

**Registered Activities**

Design and manufacture of regulators, safety valves, pressure release valves, low and medium pressure compression fittings, fittings and valves for commercial and industrial applications and the manufacture of non-ferrous castings to customers' specifications. Design, manufacture and supply of flow indicators and sight glasses for process installations up to 16 inch nominal bore. Design, manufacture of fluid controls for use with LP, NG and compressed gasses. Procurement and supply of ball valves, fittings, associated tubing and accessories. Products are marketed under the trade names Sperryn Gas Controls, Wade Couplings, Rhodes Flow Controls, NABIC and Brownall.

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